

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Sika® Aktivator-205**



Revision Date: 18.03.2021  
Date of last issue: 08.05.2019

Version 9.0

Print Date 18.03.2021

---

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Trade name : Sika® Aktivator-205

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Product use : Pretreatment agent

**1.3 Details of the supplier of the safety data sheet**

Company name of supplier : Sika Automotive Hamburg GmbH  
Reichsbahnstr. 99  
22525 Hamburg

Telephone : +49 40 540 020  
Telefax : +49 40 540 025 88  
E-mail address of person : EHS\_Automotive@de.sika.com  
responsible for the SDS

**1.4 Emergency telephone number**

Emergency CONTACT (24-Hour-Number):  
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

---

**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

**Classification (REGULATION (EC) No 1272/2008)**

Flammable liquids, Category 2 H225: Highly flammable liquid and vapour.

Eye irritation, Category 2 H319: Causes serious eye irritation.

Specific target organ toxicity - single exposure, Category 3, Central nervous system H336: May cause drowsiness or dizziness.

**2.2 Label elements**

**Labelling (REGULATION (EC) No 1272/2008)**

Hazard pictograms : 

Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Sika® Aktivator-205**



Revision Date: 18.03.2021  
Date of last issue: 08.05.2019

Version 9.0

Print Date 18.03.2021

H319 Causes serious eye irritation.  
H336 May cause drowsiness or dizziness.

Precautionary statements : **Prevention:**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Hazardous components which must be listed on the label:**

propan-2-ol

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

---

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Components**

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
propan-2-ol	67-63-0 200-661-7 01-2119457558-25-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336	>=80

**SAFETY DATA SHEET**  
 according to Regulation (EC) No. 1907/2006  
**Sika® Aktivator-205**



Revision Date: 18.03.2021  
 Date of last issue: 08.05.2019

Version 9.0

Print Date 18.03.2021

titanium tetrabutanolate Contains: titanium tetraisopropanolate <= 1 %	5593-70-4 227-006-8 01-2119967423-33- XXXX	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H336 (Central nervous system) STOT SE 3; H335 (Respiratory system)	>= 1 - < 2,5
---	---	--	--------------

For explanation of abbreviations see section 16.

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

- General advice : Move out of dangerous area.  
 Consult a physician.  
 Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
 Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
 Wash off with soap and plenty of water.  
 If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
 Remove contact lenses.  
 Keep eye wide open while rinsing.  
 If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
 Rinse mouth with water.  
 Do not give milk or alcoholic beverages.  
 Never give anything by mouth to an unconscious person.

**4.2 Most important symptoms and effects, both acute and delayed**

- Symptoms : Excessive lachrymation  
 Loss of balance  
 Vertigo  
 See Section 11 for more detailed information on health effects  
 and symptoms.
- Risks : irritant effects  
  
 Causes serious eye irritation.  
 May cause drowsiness or dizziness.

**4.3 Indication of any immediate medical attention and special treatment needed**

- Treatment : Treat symptomatically.



---

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical

Unsuitable extinguishing media : Water

### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Remove all sources of ignition.  
Deny access to unprotected persons.  
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

### 6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

### 6.4 Reference to other sections

For personal protection see section 8.



## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Advice on safe handling : Do not breathe vapours or spray mist.  
 Avoid exceeding the given occupational exposure limits (see section 8).  
 Do not get in eyes, on skin, or on clothing.  
 For personal protection see section 8.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Take precautionary measures against static discharge.  
 Open drum carefully as content may be under pressure.  
 Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).  
 Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Storage class (TRGS 510) : 3, Flammable liquids
- Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
propan-2-ol	67-63-0	AGW	200 ppm 500 mg/m <sup>3</sup>	DE TRGS 900
Peak-limit: excursion factor (category): 2;(II)				
Further information: Senate commission for the review of compounds at the work place dangerous for the health (MAK-				

**SAFETY DATA SHEET**  
 according to Regulation (EC) No. 1907/2006  
**Sika® Aktivator-205**



Revision Date: 18.03.2021  
 Date of last issue: 08.05.2019

Version 9.0

Print Date 18.03.2021

	commission)., When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child
--	---

\*The above mentioned values are in accordance with the legislation in effect at the date of the re-lease of this safety data sheet.

**Occupational exposure limits of decomposition products**

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
butan-1-ol	71-36-3	AGW	100 ppm 310 mg/m3	DE TRGS 900
Peak-limit: excursion factor (category)	1;(I)			
	Further information: Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission)., When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			

\*The above mentioned values are in accordance with the legislation in effect at the date of the re-lease of this safety data sheet.

**Biological occupational exposure limits**

Substance name	CAS-No.	Control parameters	Sampling time	Basis
propan-2-ol	67-63-0	Acetone: 25 mg/l (Blood)	Immediately after exposure or after working hours	TRGS 903
		Acetone: 25 mg/l (Urine)	Immediately after exposure or after working hours	TRGS 903

**8.2 Exposure controls**

**Personal protective equipment**

- Eye protection : Safety glasses with side-shields conforming to EN166  
 Eye wash bottle with pure water
  
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
  
 Suitable for short time use or protection against splashes:  
 Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
 Contaminated gloves should be removed.  
 Suitable for permanent exposure:  
 Viton gloves (0.4 mm),  
 breakthrough time >30 min.
  
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
  
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated



exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor filter (Type A)  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

#### Environmental exposure controls

General advice : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.

---

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	colourless
Odour	:	alcohol-like
Odour Threshold	:	No data available
pH	:	ca. 7 (20 °C)
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	82,4 °C
Flash point	:	ca. 12 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Upper explosion limit / Upper flammability limit	:	Upper flammability limit 12 %(V)
Lower explosion limit / Lower flammability limit	:	Lower flammability limit 2 %(V)
Vapour pressure	:	ca. 45 hPa
Relative vapour density	:	No data available

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Sika® Aktivator-205**



Revision Date: 18.03.2021  
Date of last issue: 08.05.2019

Version 9.0

Print Date 18.03.2021

---

Density	:	ca. 0,783 g/cm <sup>3</sup> (20 °C)
Solubility(ies)	:	
Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	425 °C
Decomposition temperature	:	No data available
Viscosity	:	
Viscosity, dynamic	:	ca. 2 mPa.s (20 °C)
Viscosity, kinematic	:	< 20,5 mm <sup>2</sup> /s (40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available

**9.2 Other information**

Flammability (liquids) : Not applicable

---

**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

The product is chemically stable.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : Stable under recommended storage conditions.  
Vapours may form explosive mixture with air.

**10.4 Conditions to avoid**

Conditions to avoid : Heat, flames and sparks.

**10.5 Incompatible materials**

Materials to avoid : Strong acids and oxidizing agents  
Aldehydes  
Amines  
Bases





#### 10.6 Hazardous decomposition products

Hazardous decomposition products : butan-1-ol

---

### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

##### Acute toxicity

Not classified based on available information.

##### Components:

##### **propan-2-ol:**

Acute oral toxicity : LD50 Oral (Rat): < 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 20 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

##### **Skin corrosion/irritation**

Not classified based on available information.

##### **Serious eye damage/eye irritation**

Causes serious eye irritation.

##### **Respiratory or skin sensitisation**

##### **Skin sensitisation**

Not classified based on available information.

##### **Respiratory sensitisation**

Not classified based on available information.

##### **Germ cell mutagenicity**

Not classified based on available information.

##### **Carcinogenicity**

Not classified based on available information.

##### **Reproductive toxicity**

Not classified based on available information.

##### **STOT - single exposure**

May cause drowsiness or dizziness.

##### **STOT - repeated exposure**

Not classified based on available information.



**Aspiration toxicity**

Not classified based on available information.

**11.2 Information on other hazards**

**Endocrine disrupting properties**

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

---

**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

**propan-2-ol:**

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 9.640 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other : LC50 (Daphnia magna (Water flea)): 9.714 mg/l  
aquatic invertebrates : Exposure time: 24 h  
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 (Scenedesmus capricornutum (fresh water algae)): >  
plants : 100 mg/l  
Exposure time: 72 h

**titanium tetrabutanolate:**

Toxicity to fish : LC50 (Fish): 1.825 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): 1.300 mg/l  
aquatic invertebrates : Exposure time: 48 h

Toxicity to algae/aquatic : EC50 : 225 mg/l  
plants : Exposure time: 96 h

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available



#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### 12.6 Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### 12.7 Other adverse effects

**Product:**

Additional ecological information : There is no data available for this product.

---

### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.  
Completely emptied packagings may be given for recycling.  
Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor.  
Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.  
For further details see [www.sika.de](http://www.sika.de)

---

### SECTION 14: Transport information

#### 14.1 UN number

ADR : UN 1219  
IMDG : UN 1219  
IATA : UN 1219

---

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Sika® Aktivator-205**



Revision Date: 18.03.2021  
Date of last issue: 08.05.2019

Version 9.0

Print Date 18.03.2021

**14.2 UN proper shipping name**

**ADR** : ISOPROPANOL  
**IMDG** : ISOPROPANOL  
**IATA** : Isopropanol

**14.3 Transport hazard class(es)**

**ADR** : 3  
**IMDG** : 3  
**IATA** : 3

**14.4 Packing group**

**ADR**  
Packing group : II  
Classification Code : F1  
Hazard Identification Number : 33  
Labels : 3  
Tunnel restriction code : (D/E)

**IMDG**  
Packing group : II  
Labels : 3  
EmS Code : F-E, S-D

**IATA (Cargo)**  
Packing instruction (cargo aircraft) : 364  
Packing instruction (LQ) : Y341  
Packing group : II  
Labels : Flammable Liquids

**IATA (Passenger)**  
Packing instruction (passenger aircraft) : 353  
Packing instruction (LQ) : Y341  
Packing group : II  
Labels : Flammable Liquids

**14.5 Environmental hazards**

**ADR**  
Environmentally hazardous : no

**IMDG**  
Marine pollutant : no

**IATA (Passenger)**  
Environmentally hazardous : no

**IATA (Cargo)**  
Environmentally hazardous : no

**14.6 Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Sika® Aktivator-205



Revision Date: 18.03.2021

Version 9.0

Print Date 18.03.2021

Date of last issue: 08.05.2019

Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

**P5c** FLAMMABLE LIQUIDS

Water contaminating class (Germany) : WGK 1 slightly hazardous to water  
Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 97,97 %

Directive 2010/75/EU of 24 November 2010 on industrial

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Sika® Aktivator-205



Revision Date: 18.03.2021

Version 9.0

Print Date 18.03.2021

Date of last issue: 08.05.2019

emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 97,97 %

### Other regulations:

Product is no subject to the Chemicals Prohibition Ordinance.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

---

## SECTION 16: Other information

### Full text of H-Statements

H225	:	Highly flammable liquid and vapour.
H226	:	Flammable liquid and vapour.
H315	:	Causes skin irritation.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H335	:	May cause respiratory irritation.
H336	:	May cause drowsiness or dizziness.

### Full text of other abbreviations

Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Skin Irrit.	:	Skin irritation
STOT SE	:	Specific target organ toxicity - single exposure
DE TRGS 900	:	Germany. TRGS 900 - Occupational exposure limit values.
TRGS 903	:	TRGS 903 - Biological limit values
DE TRGS 900 / AGW	:	Time Weighted Average
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Reg-

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Sika® Aktivator-205**



Revision Date: 18.03.2021  
Date of last issue: 08.05.2019

Version 9.0

Print Date 18.03.2021

SVHC : Classification, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency  
vPvB : Substances of Very High Concern  
: Very persistent and very bioaccumulative

**Further information**

**Classification of the mixture:**

Flam. Liq. 2                      H225  
Eye Irrit. 2                        H319  
STOT SE 3                         H336

**Classification procedure:**

Based on product data or assessment  
Calculation method  
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

DE / EN